

PRACTICE TEST

Trainer's copy with ANSWERS

TLILIC0003
Licence to operate a forklift truck



Industry Training Resources

Question 1

What is a counterbalanced forklift truck?

Choose the correct answer:

Correct Answer

A forklift truck where all the weight behind the load is used to counterbalance the load.

Question 2

Where is the point of balance on a forklift truck?

Choose the correct answer:

Correct Answer

✔ The point of balance is where the front tyres touch the ground.

Question 3

What is a forklift truck?

Choose the correct answer:

Correct Answer

✔ A forklift truck is a powered industrial truck used to lift and move loads.

Question 4

What should you check in a logbook?

Choose the THREE correct answers:

Correct Answer

✔ Check that all reported defects have been repaired.

✔ Check that scheduled maintenance has been carried out.

✔ Check that the logbook is up to date.

Question 5

You have your High Risk Work Licence. You go to a new job. You are about to use a forklift you haven't used before. What must your boss do before you use the forklift?

Choose the correct answer:

Correct Answer

- ✔ Give you information, training, instruction and have you supervised on the forklift.

Question 6

DUTY OF CARE - EMPLOYER

What should an employer/boss do to keep you healthy and safe at work?

Choose THREE correct answers.

Correct Answer

- ✔ Give you information, instruction and supervision so that you can work safely.
- ✔ Make sure the building and machinery is not unsafe.
- ✔ Make sure that the workplace doesn't have any risks to your health and safety.

Question 7

What is your duty of care as a worker?

Choose THREE correct answers:

Correct Answer

- ✔ Help your boss to follow WHS/OHS laws.
- ✔ Take care of your health and safety at work.
- ✔ Take care of the health and safety of others at work.

Question 8

DUTY OF CARE - EMPLOYEE

You have a High Risk Work licence. What happens if you don't work safely? What can a health and safety regulator (eg. WorkSafe) do to you?

Choose **TWO** correct answers:

Correct Answer

You may lose your high risk work licence. You may have to do your test again.

You may be prosecuted and go to court.

Question 9

You are at work. Where might you find information in writing about workplace SAFETY?

Choose **Yes** or **No** if this is somewhere you would find safety information:

Correct Answer

FINDING SAFETY INFORMATION

A code of practice. **Yes**

A lunch roster. **No**

An operator's manual. **Yes**

Australian Standards. **Yes**

An attendance record. **No**

A WHS/OHS Act. **Yes**

Question 10

Once you know what the job is, what other things do you need to plan for?

Choose **THREE** correct answers:

Correct Answer

Work permits you may need.

Equipment you will need.

The forklift's capacity to carry the load.

Question 11

Which of the following surface conditions could make the forklift truck unstable?

Choose FOUR correct answers:

Correct Answer
Rough, uneven ground.
Soft soils.
Back filled ground.
Potholes.

Question 12

Why should you check the operating area when planning the job.

Select TWO correct answers:

Correct Answer
To make sure that the forklift and the load can be supported by the surface.
To make sure the surface is suitable for the forklift you are using.

Question 13

Why should you check the path where you will be travelling?

Choose TWO correct answers:

Correct Answer
To check where there will be pedestrians or other workers.
To check if there are any ramps or slopes.

Question 14

How can you warn and direct people and vehicles on site when you are using your forklift?

Choose THREE correct answers:

Correct Answer

Use barricades to keep people out.

Use warning signs.

Use flashing hazard lights.

Question 15

What is a hazard?

Choose the correct answer:

Correct Answer

A hazard is something that might harm you.

Question 16

What is a risk?

Choose the correct answer:

Correct Answer

A risk is the likelihood that something might cause injury, illness or even death.

Question 17

It is important to talk to people about hazards before starting work. Who could you talk to?

Choose THREE correct answers:

Correct Answer

Supervisors, safety officers and other workers.

Health and safety representatives or committee members.

Workplace engineers (if you have them), managers in charge.

Question 18

Which of the following are risk control measures?

Choose THREE correct answers:

Correct Answer

Check that you have a clear travel path.

Explain the job to any workers helping you.

Make sure you have enough lighting, especially at night.

Question 19

Which of following are hazards?

Choose the hazard in each question.

Correct Answer

Question 1. Which one is a hazard? area with poor light

Question 2. Which one is a hazard? other plant and equipment

Question 3. Which one is a hazard? blind corners

Question 4. Which one is a hazard? pedestrians

Question 5. Which one is a hazard? wet surface

Question 6. Which one is a hazard? other forklifts

Question 7. Which one is a hazard? overhead service lines

Question 20

Arrange the levels of the Hierarchy of Hazard Control in the right order from

Step 1 to 6:

Correct Answer

Elimination
Substitution
Isolation
Engineering control measures
Administrative practices
Personal protective equipment (PPE)

Question 21

Choose the correct answer in each drop-down list:

Correct Answer
In the Australian Standard, the closest you can work (NO GO ZONE) near overhead electric power lines on poles is 3 metres In the Australian Standard, the closest you can work (NO GO ZONE) near overhead electric power lines on towers is 8 metres Check your state or territory as distances may vary.

Question 22

You are working near overhead electric power lines.
How can you find out their voltage?

Choose the correct answer:

Correct Answer
Find out who is responsible for the overhead electric power lines. Ask them what the voltage is.

Question 23

Visual indicators are used so that you can see overhead electric power lines.

Which visual indicators are used? Choose **FOUR** correct answers:

Correct Answer

Tiger tails
Power line marker balls
Marker of alternating colours such as orange and white
Safety warning or danger signs

Question 24

What do you do if your forklift hits overhead powerlines?

Correct Answer
Choose YES if sentence is correct. Choose NO if the sentence is wrong. Tell other people nearby to stay away. Yes Break contact with the electric lines if you can. Yes If there is water on the ground, leave the forklift. No If it is safe to do so, stay in the forklift. Yes Touch the forklift and the ground at the same time. No Report the accident. Yes Get the forklift checked before you use it again. Yes

Question 25

You might be using a forklift at night or in a dark area. What must you have?

Choose the correct answer:

Correct Answer
There must be enough lighting for you to work safely.

Question 26

What are the best types of forklift to use in a confined space?

Choose TWO correct answers.

Correct Answer
A hydrogen powered forklift.

A battery powered electric forklift.

Question 27

Why is it dangerous to use a fuel powered forklift (petrol, diesel, LPG) in a space with little fresh air flow/oxygen?

Choose the correct answer:

Correct Answer

A petrol, diesel or LPG forklift will make dangerous fumes. You could be overcome by the gases and even die.

Question 28

When you are using your forklift there might be people and vehicles nearby. What control measures can you use to protect their safety?

Choose FOUR correct answers:

Correct Answer

Use a flag person to warn them.

Use pedestrian or vehicle exclusion zones.

Use barriers to block their path.

Use flashing hazard lights.

Question 29

Which of the following can be a weather hazard when operating a forklift?

Choose FOUR correct answers:

Correct Answer

Hot weather could cause dehydration and heat stroke.

Strong winds could blow the forklift over when the mast is raised.

Smoke, mist or fog may make it difficult to see.

Rain could make the surface slippery when working outside.

Question 30

Why is it important to get a weather forecast when planning the day's work?

Choose the correct answer:

Correct Answer

A weather forecast helps you to plan the day's work as conditions may change.

Question 31

To operate a forklift safely in wet conditions, what should you do?

Choose THREE correct answers:

Correct Answer

Go slowly.

Don't brake suddenly.

Try and stay away from slopes and ramps.

Question 32

Why is 'rear end' swing dangerous on a forklift.

Choose the correct answer:

Correct Answer

It can cause you to hit other people or vehicles.

Question 33

What should you do when refuelling the following types of forklifts?

Match the following items with their descriptions:

Correct Answer
1. BATTERY POWERED FORKLIFTS 1. Charge batteries in an area with good air flow.
3. LPG, CNG, PETROL or DIESEL FORKLIFTS 3. Don't refuel if the engine is still running
2. HYDROGEN FUEL CELL FORKLIFTS 2. Don't refuel if the engine is still running

Question 34

34. Where should you charge forklift batteries?

Choose the correct answer:

Correct Answer
Charge batteries in an area with good air flow.

Question 35

REFUELLING THE FORKLIFT

What should you do when you are refuelling your forklift?

Choose THREE correct answers:

Correct Answer
Wear PPE when refuelling.
Make sure you have the correct fuel.
Turn the engine off. If the engine is still running, the fuel or fuel vapour could catch on fire.

Question 69

You are using a loading dock. There is a gap between the loading dock and the truck. What should you do?

Choose the correct answer:

Correct Answer

Use a dock or bridge plate that is securely attached.

Question 70

What can cause a forklift to tip over SIDEWAYS when travelling?

Choose THREE correct answers:

Correct Answer

Turning when going too fast.

Driving with a flat tyre.

Not centering the side shift.

Question 71

Why should you centralise the side-shift before travelling with a load?

Choose the correct answer:

Correct Answer

If the side-shift is centralised the load will be balanced.

Question 72

How does a forklift change when you use a jib attachment?

Choose **THREE** correct answers:

Correct Answer
The load might swing.
The capacity of the forklift will be lower.
The centre of gravity will change. The forklift will be less stable.

Question 73

What can cause a forklift to tip over **FRONTWARDS** or **BACKWARDS** when travelling?

Choose **THREE** correct answers:

Correct Answer
The load is positioned too far forward.
Driving with the mast tilted forward.
Braking suddenly when going fast.

Question 74

Why do you need to check a load when you are lifting, moving, lowering and placing a load?

Choose the **correct** answer:

Correct Answer
In case there is a problem with the load while you are moving it.

Question 75

What should you do if the forklift tips over sideways?

Choose FOUR correct answers:

Correct Answer
Hold on to the steering wheel.
Stay in the forklift. Lean away from the direction the forklift is tipping.
Brace yourself. Wait until the forklift is and it is safe to get off.
DO NOT jump from the forklift.

Question 76

Why should you always wear a seatbelt?

Choose the correct answer:

Correct Answer
The seatbelt will stop you falling out of the forklift if it tips over.

Question 77

What should you do if the forklift fails and stops working properly?

Choose FIVE correct answers:

Correct Answer
Tag and lock out the machine.
Report the problem to management.
Stop the forklift as soon as possible. Use the emergency stop button if possible.
Get the forklift checked and repaired before it is used again.
Lower the load if possible.

Question 78

Which of the following are safe or unsafe situations?

Choose the correct answer in each drop-down list:

Correct Answer
A loose, poorly stacked load. Safe or unsafe? Unsafe
Brake failure. Safe or unsafe? Unsafe
Steering failure. Safe or unsafe? Unsafe
Operating your forklift outside the warehouse. Safe or unsafe? Safe
Keeping your seatbelt on when you operate the forklift. Safe or unsafe? Safe

Question 79

What should you do when you park a forklift?

Choose **TWO** the correct answers:

Correct Answer
Get off, making sure you maintain three (3) points of contact.
Lower the forks or the forklift attachment all the way to the ground.

Question 80

Why should you take out the ignition key before you leave a forklift?

Correct Answer
To stop someone taking the forklift without permission.

Feedback: That's right! You chose the right answer.

Score for assessment

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Knowledge Assessment	
Student name / ID:	
Student signature:	
Correct answers:	_____ / 80
Percentage:	
Result (circle):	Satisfactory Not satisfactory
Trainer/supervisor name:	
Trainer/supervisor ID:	
Signature:	



Assessor comments to clarify assessment results:

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If you have any questions about your results, speak to your trainer/supervisor.