### **LEARNER GUIDE**





# Tip Truck

TICKET

RIIVEH304E

**Conduct tip truck operations** 



**Industry Training Resources** 

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#### **B-Double or Road train (MC)**



Note: These vehicles are not allowed on all roads.

### A prime mover with more than one trailer

Multiple Number of axles Licence required (MC) Multi combination Weight of vehicle and load

(Gross Vehicle Mass - GVM)

Weight limits on B-Doubles or Road trains vary from state to state.

#### Uses

These are used in very large jobs where up to 80 tonnes of material might be delivered at once. Turning circle, loading capacities and road restrictions, make this unsuitable for use on smaller jobs.

#### **Types of tipping**

Tip trucks have different ways of tipping their load. Some types are better suited than others for certain situations.



Discharge action	Tipping from the rear	
About	Discharges the load from the rear, the most common type of tipping method.	
Good for	Dropping the load in one spot. Spreading the load by moving while discharging the load. For example, spreading gravel on a driveway, tipping part loads.	
Not good for	Tipping across a slope. Tipping close or under power lines.	



Discharge action	Tipping from the side
About	Discharges the load at the side of the vehicle along the full length of the body.
Good for	Fast dumping the load. Carrying large rocks etc, as there is no restriction on the dumping size.
Not good for	Spreading loads. Working in restricted areas. Tipping part of the load.



Discharge action	Belly dumping
About	Discharges the load through a hatch in the bottom of the trailer.
Good for	Spreading rock or gravel on a road. Dumping grain into a grain auger pit at a silo.
Not good for	Restricted areas, as most Belly dumpers are heavy combination (semi trailer) or multi combination (B-Double, Road train). Also not suited where the load is to be discharged at the rear or the entire load is to be discharged on the ground while stationary.

#### Who has duty of care?

You have a duty of care. So does anyone who has something to do with the worksite.

Duty of care applies to:

Employers/persons conducting a business or undertaking (PCBU). This includes managers, manufacturers/suppliers, importers, designers, inspectors, etc.

Workers. This includes employees, contractors and sub-contractors, employees of labour hire companies, outworkers, volunteers, etc.



#### Worker's duty of care

As a worker you must take care of your own health and safety – and the health and safety of others at the workplace. You must not put your own or other people's health and safety at risk.

Never work where you believe a hazard is a serious risk to your health and safety.

#### You must also:

- do your best to follow reasonable health and safety instructions from your boss (PCBU)
- follow workplace health and safety policies and procedures
- do not work where you believe a hazard would be a serious risk to your health and safety.



#### PCBU/Employer's duty of care

The PCBU must:

- Provide a safe workplace
- Train workers and make sure they know what to do on the job
- Try to get rid of risks, or find ways to minimise risks
- Tell workers about any hazards or risks. Workers must know what to do in an emergency.

 Have a workplace safety plan. For example, workers should be trained in the use of emergency equipment and first aid equipment.

#### **Penalties**

If you are a PCBU/employer or a worker, the government can fine you or even imprison you for failing your duty of care.



## Plan and prepare



#### **QUESTION 12**

Job specification:

- Delivery address 100 Creek Rd Rivertown.
- Spread load between the 4 white pegs on the road 100 mm deep.

If you follow the specifications of the job, will you meet the quality requirements?

Yes. The quality requirements tell you the standards you must meet when driving a tip truck. They tell you what you need to do and how to do it to satisfy the customer's needs and expectations.

You may need to follow Codes of Practice, regulations, national standards etc.







For example, in this job the customer needs the load to be spread to a specific depth.

#### **QUESTION 13**

What do the job's work instructions explain?

#### Work instructions explain:

